



For
TEXTILES &
APPAREL

Water-based sublimation transfer inkjet printer

Mimaki™

TS55-1800

Software

TxLink4 Lite Edition or RasterLink6PLUS is bundled according to user's request.

Further evolved professional use Textile RIP software with new features

TxLink4™
Lite



Newly developed RIP software with usability and high function

RASTERLINK6 PLUS



Specifications

Unit		TS55-1800
Print head		Head Assy Stagger layout
Print resolution		480 dpi, 600 dpi, 1,200 dpi
Maximum print width		1,940 mm (76.4 in)
Maximum media width		1,950 mm (76.8 in)
Rolled media weight		45 kg (99.2 lb)
Ink slot		8
Ink	Type/Color	Sb610 (Bl/Y/M/K/Lb/Lm/Lk/Fy/Fp) *1
	2L ink pack Capacity	
Safety standard		VCCI-Class A, FCC-Class A, UL 60950, CE Marking (EMC, Low Voltage Directive, Machinery Directive, RoHS Directive), CB Report, RoHS, ENERGY STAR, RCM, EAC
Interface		USB 2.0 Hi-speed, Ethernet 1000BASE-T
Power		Single phase AC 100-120 V/AC 200-240 V × 1
Power consumption		(AC 100 V) 1.44 kW (AC 200 V) 1.92 kW or less
Operational environment		Temperature: 20-30 degC (68-87 degF) Humidity: 35-65% Rh (Non condensing)
Outside dimensions (W × D × H)		3,240 × 713 × 1,857 mm (127.6 × 28.1 × 73.1 in)
Weight		202 kg (445.3 lb)

*1 Lk, Fy, and Fp are to be available later.

Option

Mini-jumbo roll unit

Item	Mini-jumbo roll unit
Roll media size	Max. weight: Winding 100 kg (220.5 lb) / Feeding 300 kg (661.4 lb) Max. diameter: Winding 290 mm (11.4 in) / Feeding 600 mm (23.6 in) Max. width: 1,910 mm (75.1 lb) Max. printable width: 1,900 mm (74.8 in)
Power	Single phase AC 200-240 V × 1
Power consumption	(AC 200 V) 1.0 kW or less
Outside dimensions (W × D × H)	Unit size: 2,770 × 905 × 600 mm (109.1 × 35.7 × 23.7 in) Size with the main unit: 3,240 × 1,850 × 1,857 mm (127.6 × 72.9 × 73.2 in)
Weight	100 kg (220.5 lb)

10kg ink supply unit

Item	10kg ink supply unit
Ink set	4-colors/6-colors/7-colors/8-colors *2
Ink	Type/Color
	Sb610 (Bl/Y/M/K/Lb/Lm/Lk/Fy/Fp)
	Capacity
	10 kg ink tank (Per color) Lk, Fy and Fp are supplied by 2L pack
Outside dimensions (W × D × H)	Unit size: 534 × 1,035 × 383 mm (21.4 × 40.7 × 15.0 in) Size with the main unit: 4,108 × 1,035 × 1,484 mm (161.7 × 40.7 × 58.4 in)
Weight	35 kg (77.2 lb)

*2 The 6C, 7C and 8C are to be available later.

Extended heater

Item	Extended heater
Power	Single phase AC 100-120 V/AC 200-240 V × 1
Power consumption	(AC 100 V) 1.0 kW or less / (AC 200 V) 1.0 kW or less
Outside dimensions (W × D × H)	Unit size: 2,336 × 108 × 236 mm (92.0 × 4.3 × 9.3 in) Size with the main unit: 3,240 × 775 × 1,857 mm (127.6 × 30.6 × 73.2 in)
Weight	15 kg (33.1 lb)



The evolution
of production printing

Supply

Item	Item code	Description
Sublimation transfer ink	Sb610-BLT-2L	2,000 ml pack
Sb610 2L Pack	Sb610-YT-2L	
	Sb610-MT-2L	
	Sb610-KT-2L	
	Sb610-LBT-2L	
	Sb610-LMT-2L	
	Sb610-LKT-2L	
	Sb610-FYT-2L	
	Sb610-FPT-2L	
Sublimation transfer ink	Sb610-BLT-BJ	
Sb610 10 kg Bottle	Sb610-YT-BJ	
	Sb610-MT-BJ	
	Sb610-KT-BJ	
	Sb610-LBT-BJ	
	Sb610-LMT-BJ	

● Some of samples in this catalogue are artificial renderings. ● Specifications, design and dimensions stated in this catalogue may be subject to change without notice for technical improvements etc.
● The corporate names and merchandise names written in this catalogue are the trademark or registered trademark of the respective corporations. ● Inkjet printers print using extremely fine dots, so colors may vary slightly vary after replacement of print heads. ● Also note that if using multiple printer units, colors could vary slightly from one unit to other (s) due to slight individual differences. ● The specifications described in this catalog are as of December 2018.

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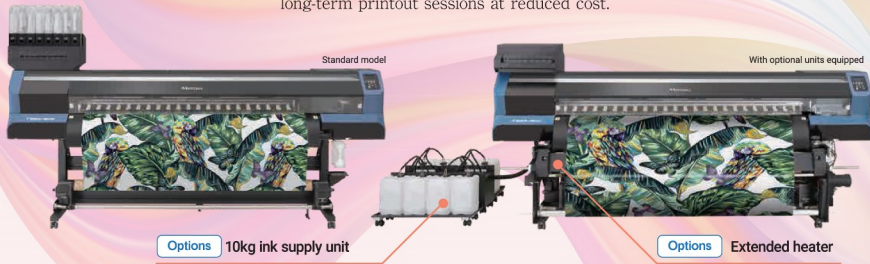
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TS55-1800

The "TS55-1800" is a revolutionary sublimation transfer inkjet printer for apparel/textile achieving high-speed printout of up to 140 sqm/h (1,506 sq.ft/h), superior functionality and convenient options suited for stable, long-term printout sessions at reduced cost.



Options 10kg ink supply unit

Options Extended heater

Options Mini-jumbo roll unit



Rear view with optional units equipped

Options aiming for cost reduction

Mini-jumbo roll unit corresponding to high-speed, high-volume demands

This is a feeding unit to load the "Mimaki Vision Jet-X" transfer paper with a length of about 2,500 m (8,202 ft). It reduces the cost per square meter and shortens the downtime due to media replacement, when compared with the case using the previous 150 m (492 ft)-long transfer paper.



"Mimaki Vision Jet-X" mini-jumbo rolls featuring approximately 2,500 m (8,202 ft) of transfer paper announced concurrently with model "TS55-1800". Previously, the "TS55-1800" printer running at its maximum speed (140 sqm/h; 1,506 sq.ft/h) using a 150 m (492 ft) roll of transfer paper was incapable of coping with extended continuous operation such as all-night sessions in the absence of operators. The combination of "Mimaki Vision Jet-X" and the mini jumbo roll allows for extended printout sessions unattended. The mini jumbo roll also contributes to reducing the running cost of printer systems with lower per-square meter unit price in comparison to smaller rolls.



10kg ink supply unit corresponding to extended successive printing jobs

Equipment of the large quantity of 10kg (22 lb) ink tank enables long-term successive operations such as over-night printout sessions. The tank achieves significant reductions in running cost and operation time over the standard 2 liter pack cartridges.



Extended heater supporting stable operation

The extended heater attached to the lower portion of the standard heater facilitates the drying of high-speed printing results.

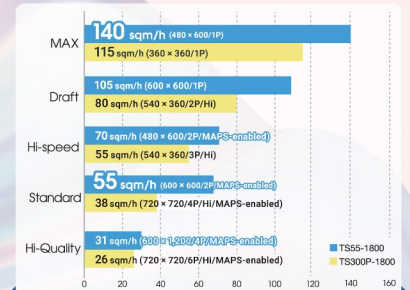
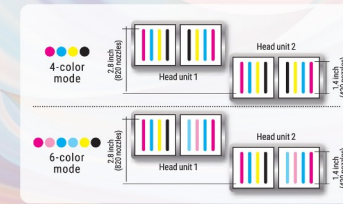


Providing for high productivity

Maximum printout speed mode 140 sqm/h (1,506 sq.ft/h) / Standard quality mode 55 sqm/h (592 sq.ft/h)

Adoption of the newly developed print heads ensures high-quality print even at a high speeds, achieving 140% productivity over our conventional model (TS300-1800) with standard quality mode printing at 55 sqm/h (592 sq.ft/h). By newly enabling the use of "MAPS" function in high-speed mode (70 sqm/h; 753 sq.ft/h) printing, TS55-1800 achieves excellent image quality even with high speed printing.

Print head configuration and layout



Comparison of printout between same image quality requirements
Approx. 140% superior to conventional model¹ [standard mode]
TS55-1800 55 sqm/h 4-color 600 x 600 dpi 2P/TS300P-1800 38 sqm/h 4-color 720 x 720 dpi 4P High

¹ Comparative printout speed

Technologies for uninterrupted reliable printing operations

"MAPS" functionality reduces banding

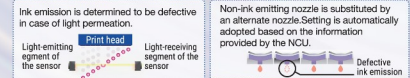
In ordinary textile printers, the straight pass boundaries often result in bandings and discoloration due to slight misalignment. The "MAPS (Mimaki Advanced Pass System)" functionality provides gradation to printed pass boundaries and maintains stable print quality by reducing banding and uneven color.

MAPS functional image



Minimization of NCU/NRS downtime

Incorporates Mimaki's unique automatic nozzle check unit ("NCU"). When the NCU detects a missing nozzle, it automatically performs cleaning to solve the problem. If the missing nozzle remains unresolved after cleaning, printing is commenced upon switching to an alternate nozzle. The print can be restarted to maintain productivity, without the need to wait for a service representative.



Guaranteed beauty

Sophisticated Textile RIP software, "TexLink4 Lite Edition"

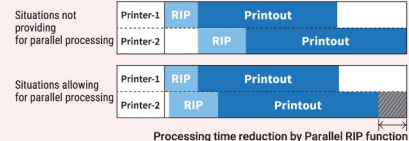
New functions were incorporated into the professional "TxLink" RIP software. "16-bit rendering", "Parallel RIP function" and "load balancing function"

Parallel RIP and load balancing functions make production more efficient.

The RIP process for multiple pieces of print data can be performed in parallel. In addition, thanks to the load balancing function for print jobs, jobs can be assigned to printers automatically, allowing efficient production when multiple printers are connected.²

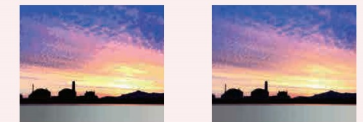
Parallel RIP function

RIP processes can be performed in parallel, making production that uses multiple printers^{1,2} efficient. The parallel process function can handle up to 8 jobs.



¹ Identical printers/Identical ink-set printers. ² Additional printer licenses corresponding to the number of connected printers are required.

16-bit rendering³ achieves beautiful gradation expression.



TxLink3 8-bit rendering TxLink4 16-bit rendering

³ 8-bit rendering is used depending on the file format or color space.

Load balancing function

Print jobs are pooled and automatically assigned to multiple printers^{1,2} (Round Robin system)

